OAL DIMENSION									
RATIO	OUTPUT RPM	0.25-0.5 HP	0.75 HP	1 HP	1.5 HP	2 HP			
3	580								
3.67	474	17.11"	18.11"	18.61"	19.61"	19.61"			
4.2	414	17.11	17.11	17.11	17.11	17.11	10.01	17.01	17.01
5	348								
9	193								
12.6	138					20.60"			
15	116	18.10"	19.10"	19.60"	20.60"	20.00			
17.6	98	10.10	17.10	17.00					
21	82								
25	69								

OTHER SHAFT SIZES AVAILABLE

GREASE OR OIL LUBRICATION AVAILABLE

OTHER RATIOS AVAILABLE UPON REQUEST

1.

2.

3.

NOTES:

	revisions		
REV.	DESCRIPTION	BY	DATE

MATERIAL: T304 EXTERIOR

#4 LINE

FINISH:

GENERAL TOLERANCES:

.X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005

17-4 H1150 SHAFT

FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

DRAWING F:\Website\GEARBOXES\IL\IL650XXXTAXXXX-56

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY PRIOR TO FINISH

DEBURR AND BREAK ALL SHARP EDGES 0.005 - 0.015

STAINLESS

WJK

JO DATE: 1/28/2019

CHECK

ENG:

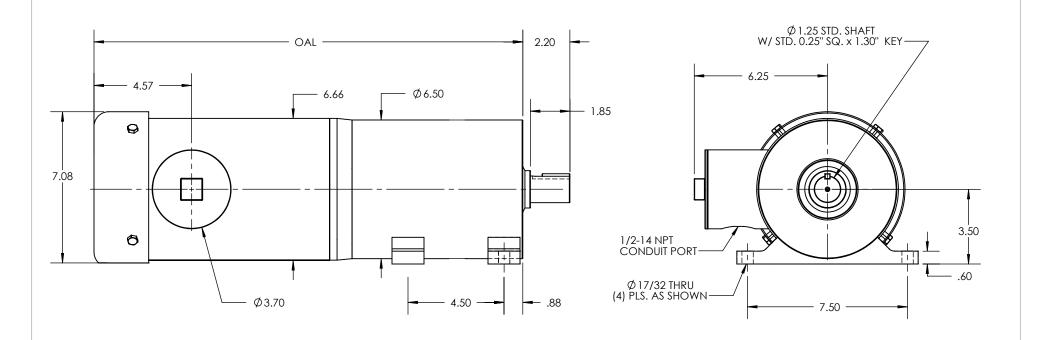
MOTORS INC.

IL650 FRAME

FOOT MOUNT

TEFC, THRU FOOT

SANIFAN

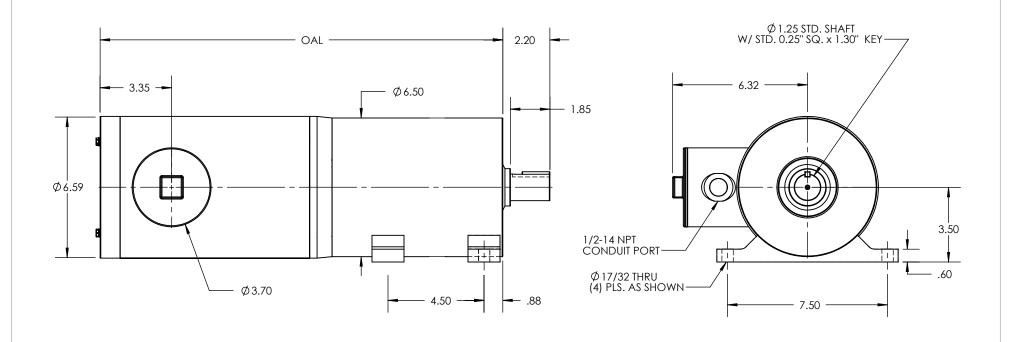


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OAL DIMENSION										
RATIO	OUTPUT RPM	0.25-0.5 HP	0.75 HP	1 HP	1.5 HP	2 HP				
3	580									
3.67	474	16.39"	17.39"	17.89"	18.89"	18.89"				
4.2	414	10.37	10.57	10.57	10.57	10.57	10.57	17.07	10.07	10.07
5	348									
9	193									
12.6	138					19.88"				
15	116	17.38"	18.38"	18.88"	19.88"	17.00				
17.6	98	17.30	10.30	10.00						
21	82									
25	69									

REVISIONS			
REV.	DESCRIPTION	BY	DATE



- 1. OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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DIMENSIONS ARE IN INCHES
DIMENSIONS AND SURFACE
TEXTURE DESIGNATIONS
APPLY PRIOR TO FINISH

DEBURR AND BREAK ALL
SHARP EDGES 0.005 - 0.015
XX
XX

DO NOT SCALE DRAWING

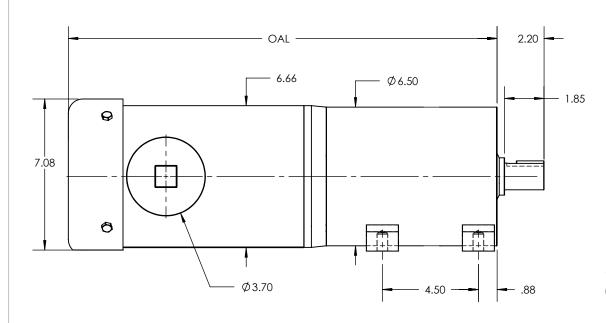
UNLESS OTHERWISE SPECIFIED

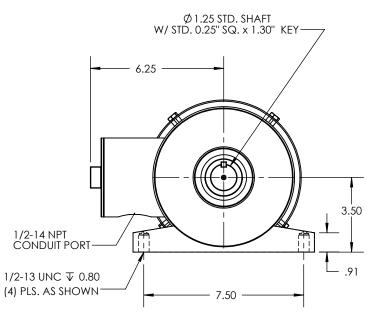
MATERIAL: T304 EXTERIOR **STAINLESS** 17-4 H1150 SHAFT MOTORS INC. #4 LINE WJK IL650 FRAME GENERAL TOLERANCES: CHECK **FOOT MOUNT** .X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2° TENV, THRU FOOT ENG: JO DATE: 1/28/2019 SANIFAN DRAWING F:\Website\GEARBOXES\IL\IL650XXXTAXXXX-56-TENV

NOTES:

OAL DIMENSION											
RATIO	OUTPUT RPM	0.25-0.5 HP	0.75 HP	1 HP	1.5 HP	2 HP					
3	580										
3.67	474	17.11"	18.11"	18.61"	19.61"	19.61"					
4.2	414	17.11	17.11	17.11	17.11	17.11	17.11	10.11	10.01	17.01	17.01
5	348										
9	193										
12.6	138					20.60"					
15	116	18.10" 19.10"	19.10"	19.60"	20.60"	20.60					
17.6	98	10.10	17.10	17.00							
21	82										
25	69										

	revisions		
REV.	DESCRIPTION	BY	DATE





- 1. OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
 - OTHER RATIOS AVAILABLE UPON REQUEST

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MATERIAL: T304 EXTERIOR DO NOT SCALE DRAWING 17-4 H1150 SHAFT UNLESS OTHERWISE SPECIFIED #4 LINE GENERAL TOLERANCES: .X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

STAINLESS MOTORS INC.

IL650 FRAME CHECK FOOT MOUNT TEFC, BLIND FOOT ENG: JO DATE: 1/28/2019 SANIFAN

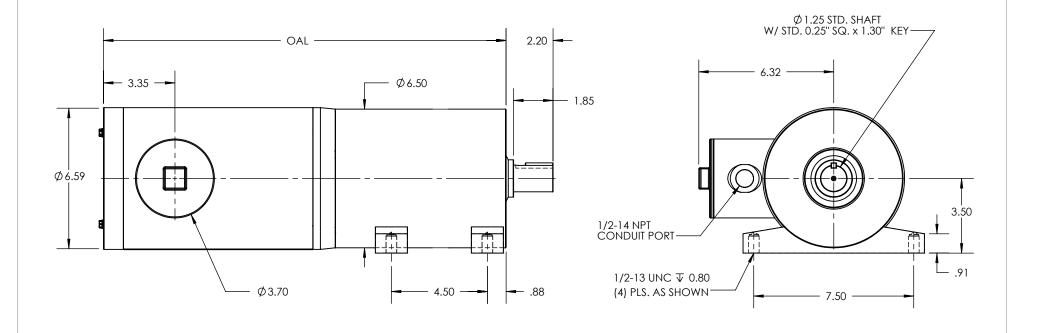
DRAWING F:\Website\GEARBOXES\IL\IL650XXXBAXXXX-56

NOTES:

3.

OAL DIMENSION											
RATIO	OUTPUT RPM	0.25-0.5 HP	0.75 HP	1 HP	1.5 HP	2 HP					
3	580										
3.67	474	16.39	17.39	17.89	18.89	18.89					
4.2	414	10.37	10.57	10.57	10.57	10.57	10.57	17.37	17.07	10.07	10.07
5	348										
9	193										
12.6	138					19.88					
15	116	17.38 18.38	18 38	18.88	19.88	17.00					
17.6	98		10.50	10.00							
21	82										
25	69										

	revisions		
REV.	DESCRIPTION	BY	DATE



DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED

- 1. OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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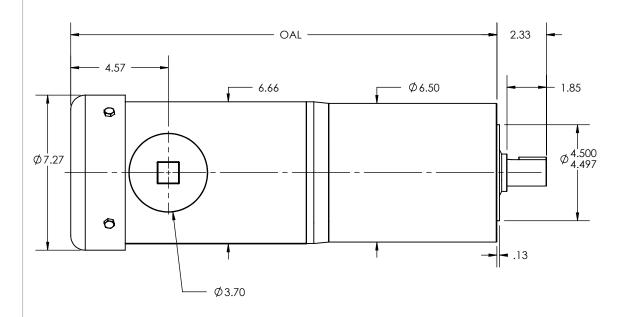
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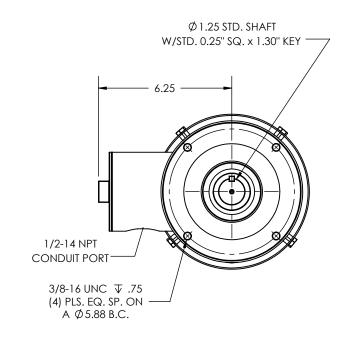
MATERIAL: T304 EXTERIOR **STAINLESS** 17-4 H1150 SHAFT MOTORS INC. #4 LINE IL650 FRAME GENERAL TOLERANCES: CHECK FOOT MOUNT TENV, BLIND FOOT .X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2° ENG: JO DATE: 1/28/2019 SANIFAN DRAWING F:\Website\GEARBOXES\IL\IL650XXXBAXXXX-56-TENV

NOTES:

OAL DIMENSION											
RATIO	OUTPUT RPM	0.25-0.5 HP	0.75 HP	1 HP	1.5 HP	2 HP					
3	580										
3.67	474	16.98"	17.98"	18.48"	19.48"	19.48"					
4.2	414	10.70	10.70	10.70	10.70	10.70	10.70	17.70	10.40	17.40	17.40
5	348										
9	193										
12.6	138					20.47"					
15	116	17.97"	18.97"	19.47"	20.47"	20.47					
17.6	98	17.77	10.77	17.47							
21	82										
25	69										

	revisions		
REV.	DESCRIPTION	BY	DATE





- OTHER SHAFT SIZES AVAILABLE 1.
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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	DIMENSIONS ARE IN INCHES
ION WHICH IS O STAINLESS IN CONFIDENCE. OSURE, IN CONTAINED WITHOUT THE OTORS, INC.	DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY PRIOR TO FINISH DEBURR AND BREAK ALL SHARP EDGES 0.005 - 0.015

UNLESS OTHERWISE SPECIFIED	17-4 H1150 SHAF	
DIMENSIONS ARE IN INCHES	#4 LINE	
DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS		
APPLY PRIOR TO FINISH	GENERAL TOLERANCES:	
DEBURR AND BREAK ALL SHARP EDGES 0.005 - 0.015	.X = +/-0.015 .XX = +/- 0.010 FRACTIONAL = +/- 1/64	

FINISH:	#4 LINE
GENERAL T	OLERANCES:
.X = +/-0.0 .XX = +/- 0.1 .XXX = +/- 0.	010 FRACTIONAL = +/- 1/64

T304 EXTERIOR

- - -		TORS	INC.
DRAWN:	WJK	IL650	FRAME
CHECK:		C-FAC	E MOUNT
ENG:	JO	TEFC, NO	ON FOOTE
DATE: 1/	28/2019	SAI	NIFAN

STAINLESS

50 FRAME FACE MOUNT , NON FOOTED SANIFAN

NOTES:

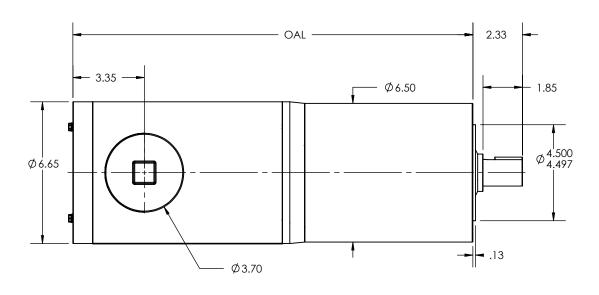
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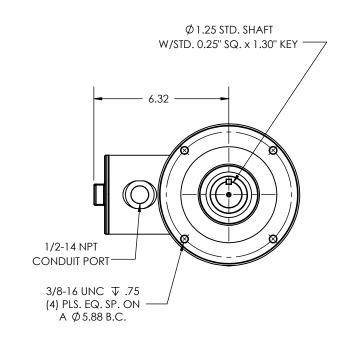
DO NOT SCALE DRAWING

DRAWING F:\Website\GEARBOXES\IL\IL650XXXCBXXXX-56

	OAL DIMENSION						
RATIO	OUTPUT RPM	0.25-0.5 HP	0.75 HP	1 HP	1.5 HP	2 HP	
3	580						
3.67	474	17.26"	18.26"	18.76"	19.76"	19.76"	
4.2	414	17.20	10.26 10	10./6	17./0	17./0	
5	348						
9	193						
12.6	138					19.75"	
15	116	17.25"	18.25"	18.75"	19.75"	19./3	
17.6	98	17.23	7.23 10.23	10.73	10.73		
21	82						
25	69						

	revisions		
REV.	DESCRIPTION	BY	DATE





- OTHER SHAFT SIZES AVAILABLE 1.
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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	DIMENSIONS ARE
G CONTAINS INFORMATION WHICH IS Y AND CONFIDENTIAL TO STAINLESS, AND IS TRANSMITTED IN CONFIDENCE. UCTION, USE OR DISCLOSURE, IN IPART, OF THE DESIGN CONTAINED THERS IS PROHIBITED WITHOUT THE USENT OF STAINLESS MOTORS, INC.	DIMENSIONS AND TEXTURE DESIGN APPLY PRIOR TO I DEBURR AND BRE SHARP EDGES 0.0

ID SURFACE SNATIONS	
O FINISH	GENE
REAK ALL 0.005 - 0.015	.X = .XX = .XXX =

_		17-4 H1150 SHAFT
	FINISH:	#4 LINE
	GENERA	L TOLERANCES:

T304 EXTERIOR

RAL TOLERAN	CES:	CHECK
+/-0.015 +/- 0.010 +/- 0.005	FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°	ENG:
		DATE:

STAINLESS MOTORS INC.

AWN: WJK	IL650 FRAME
IECK:	C-FACE MOUNT
NG: JO	TENV, NON FOOTED
TE: 1/28/2019	Sanifan

NOTES:

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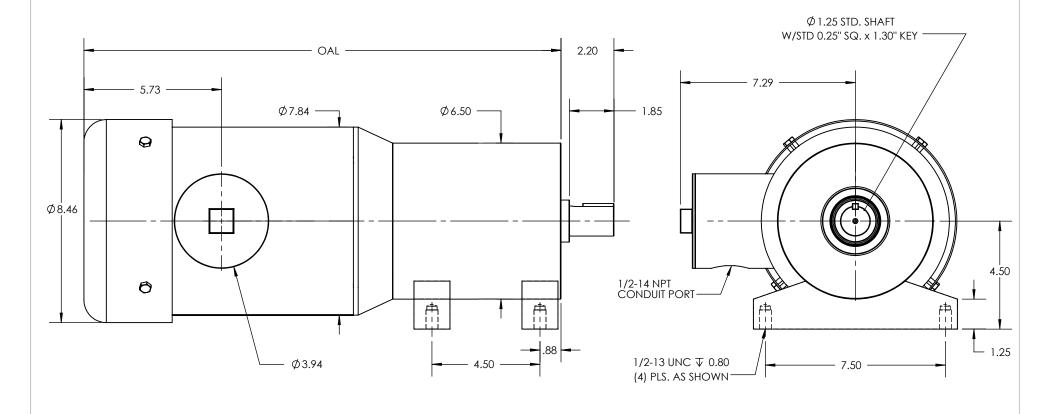
DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED

DRAWING F:\Website\GEARBOXES\IL\II.650XXXCBXXXX-56-TENV NUMBER:

OAL DIMENSION			
RATIO	OUTPUT RPM	3 HP	
3	580		
3.67	474	19.88"	
4.2	414	17.00	
5	348		
9	193	20.87"	

REVISIONS			
REV.	DESCRIPTION	BY	DATE



- OTHER SHAFT SIZES AVAILABLE 1.
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- OTHER RATIOS AVAILABLE UPON REQUEST

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17-4 H1150 SHAFT UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY PRIOR TO FINISH ALL OUTSIDE RADII TO BE .025/.035. ALL INSIDE RADII TO BE .032.

DO NOT SCALE DRAWING

GENERAL TOLERANCES: FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

#4 LINE

T304 EXTERIOR

STAINLESS MOTORS INC.

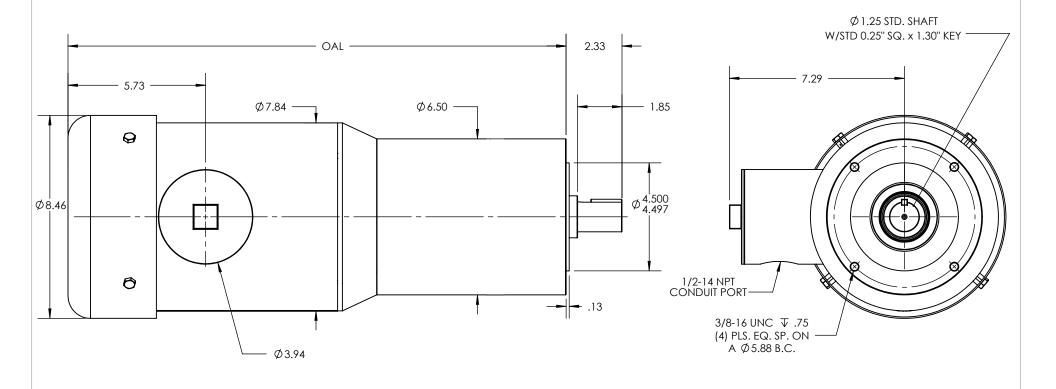
IL650 FRAME CHECK **FOOT MOUNT** TEFC, BLIND FOOT ENG: JO DATE: 1/28/2019 SANIFAN

NOTES:

DRAWING F:\Website\GEARBOXES\IL\IL650XXXBBXXXX-180

OAL DIMENSION					
RATIO	OUTPUT RPM	3 HP			
3	580				
3.67	474	20.75"			
4.2	414	20.73			
5	348				
9	193	21.74"			

REVISIONS			
REV.	DESCRIPTION	BY	DATE



- OTHER SHAFT SIZES AVAILABLE 1.
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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MATERIAL: T304 EXTERIOR DO NOT SCALE DRAWING 17-4 H1150 SHAFT UNLESS OTHERWISE SPECIFIED #4 LINE

GENERAL TOLERANCES: FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

CHECK ENG: JO DATE: 1/28/2019

STAINLESS MOTORS INC.

IL650 FRAME C-FACE MOUNT TEFC, NON FOOTED SANIFAN

NOTES:

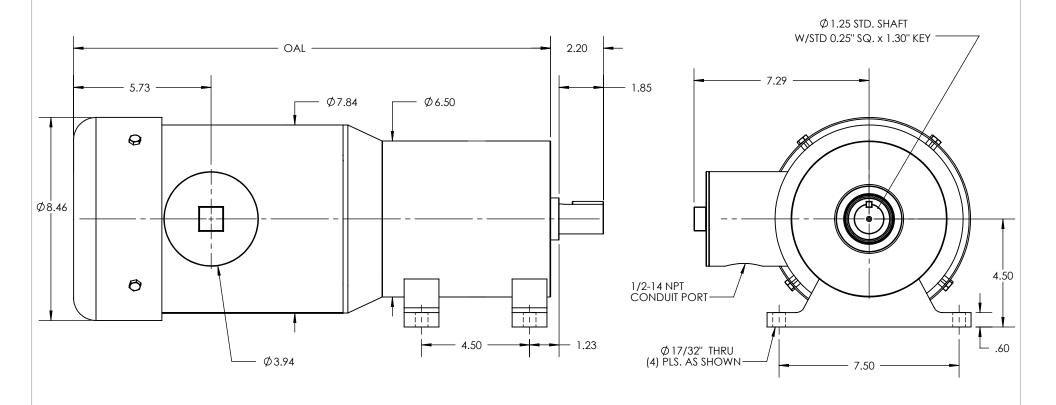
REFERENCE DRAWING:

DIMENSIONS ARE IN INCHES

DRAWING F:\Website\GEARBOXES\IL\IL650XXXCBXXXX-180

OAL DIMENSION				
RATIO	OUTPUT RPM	3 HP		
3	580			
3.67	474	19.88"		
4.2	414	17.00		
5	348			
9	193	20.87"		

revisions			
REV.	DESCRIPTION	BY	DATE



- OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED #4 LINE GENERAL TOLERANCES: FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

T304 EXTERIOR STAINLESS MOTORS INC.

IL650 FRAME CHECK **FOOT MOUNT** TEFC, THRU FOOT ENG: JO SANIFAN DATE: 1/28/2019

NOTES:

DIMENSIONS ARE IN INCHES

DRAWING F:\Website\GEARBOXES\IL\IL650XXXTBXXXX-180