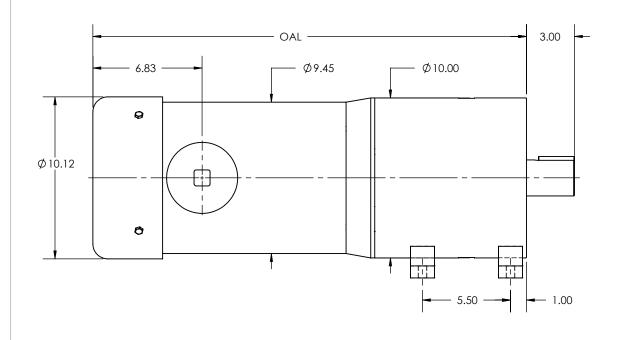
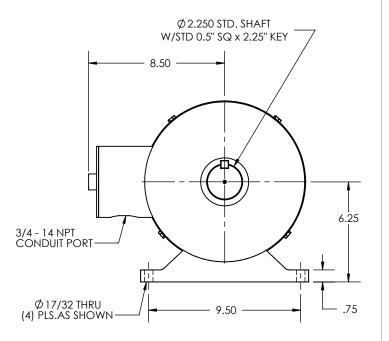
OAL DIMENSION				
RATIO	OUTPUT RPM	10 HP		
3	580			
3.67	474	27.10"		
4.2	414	27.10		
5	348			
9	193			
12.6	138			
15	116	30.42"		
17.6	98	30.42		
21	82			
25	69			

	REVISIONS		
REV.	DESCRIPTION	BY	DATE





- OTHER SHAFT SIZES AVAILABLE 1.
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED

T304 EXTERIOR STAINLESS 17-4 H1150 SHAFT MOTORS INC. #4 LINE GENERAL TOLERANCES:

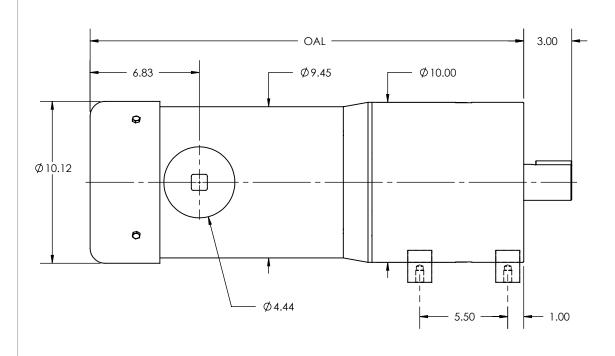
.X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2° ENG:

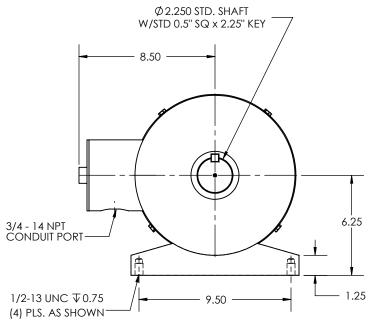
DRAWING F:\Website\GEARBOXES\IL\IL1000XXXTDXXX-210

WJK IL1000 FRAME **FOOT MOUNT** TEFC, THRU FOOTED JO DATE: 1/28/2019 SANIFAN

OAL DIMENSION				
RATIO	OUTPUT RPM	10 HP		
3	580			
3.67	474	27.10"		
4.2	414	27.10		
5	348			
9	193			
12.6	138			
15	116	30.42"		
17.6	98	30.42		
21	82			
25	69			

	revisions		
REV.	DESCRIPTION	BY	DATE





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- 2. GREASE OR OIL LUBRICATION AVAILABLE
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DEBURR AND BREAK ALL SHARP EDGES 0.005 - 0.015

T304 EXTERIOR 17-4 H1150 SHAFT

#4 LINE GENERAL TOLERANCES:

.X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

DRAW	N: WJK	
CHECK	C	
ENG:	JO	
DATE:	1/28/2019	

STAINLESS MOTORS INC.

IL1000 FRAME **FOOT MOUNT** TEFC, BLIND FOOTED SANIFAN

DO NOT SCALE DRAWING

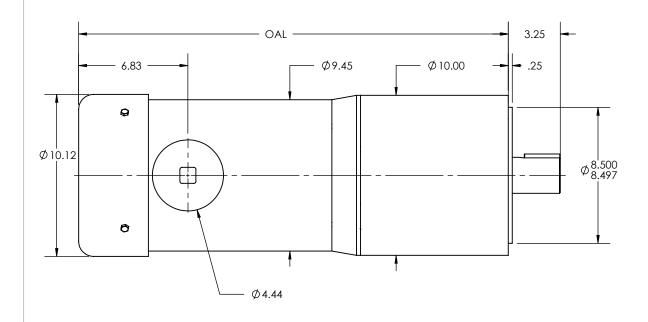
UNLESS OTHERWISE SPECIFIED

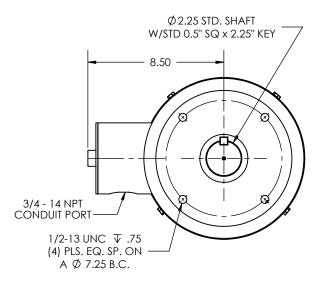
DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY PRIOR TO FINISH

DRAWING F:\Website\GEARBOXES\IL\IL1000XXXBDXXX-210

OAL DIMENSION				
RATIO	OUTPUT RPM	10 HP		
3	580			
3.67	474	26.85"		
4.2	414	26.63		
5	348			
9	193			
12.6	138			
15	116	30.17"		
17.6	98	30.17		
21	82			
25	69			

	REVISIONS		
REV.	DESCRIPTION	BY	DATE





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- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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T304 EXTERIOR DO NOT SCALE DRAWING 17-4 H1150 SHAFT UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY PRIOR TO FINISH GENERAL TOLERANCES:

#4 LINE

.X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

DRAWING F:\Website\GEARBOXES\IL\IL1000XXXCDXXX-210

STAINLESS MOTORS INC.

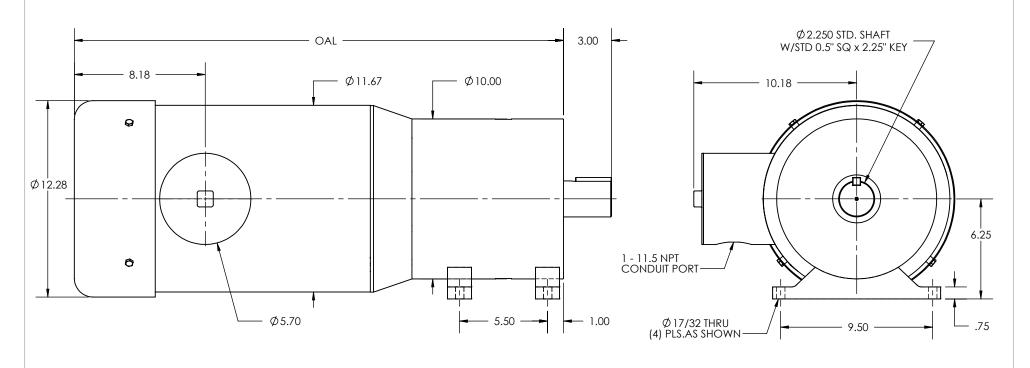
WJK IL1000 FRAME C-FACE MOUNT TEFC, NON FOOTED SANIFAN ENG: JO DATE: 1/28/2019

NOTES:

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	OAL DIA	MENSION	
RATIO	OUTPUT RPM	15 HP	20 HP
3	580		
3.67	474	30.58"	32.08"
4.2	414	30.36	32.06
5	348		
9	193		
12.6	138		
15	116	33.90"	35.40"
17.6	98	33.70	33.40
21	82		
25	69		

	revisions		
REV.	DESCRIPTION	BY	DATE



- 1. OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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T304 EXTERIOR DO NOT SCALE DRAWING 17-4 H1150 SHAFT UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES #4 LINE DIMENSIONS AND SURFACE TEXTURE DESIGNATIONS APPLY PRIOR TO FINISH

GENERAL TOLERANCES: .X = +/-0.015 .XX = +/- 0.010 .XXX = +/- 0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/2°

STAINLESS MOTORS INC.

WJK IL1000 FRAME **FOOT MOUNT** TEFC, THRU FOOTED ENG: JO DATE: 1/28/2019 SANIFAN

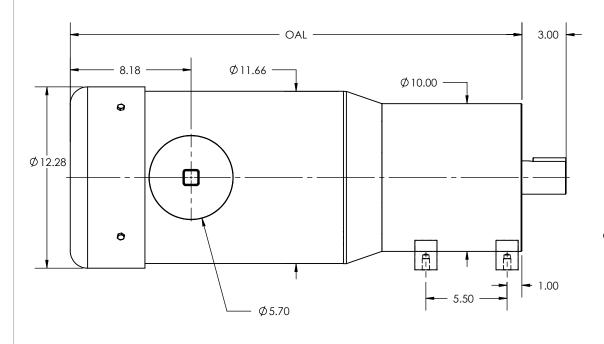
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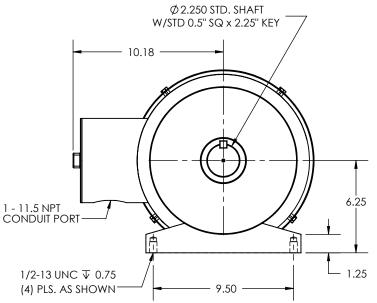
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DRAWING F:\Website\GEARBOXES\IL\IL1000XXXTDXXX-250

	OAL DIA	MENSION	
RATIO	OUTPUT RPM	15 HP	20 HP
3	580		
3.67	474	30.58"	32.08"
4.2	414	30.30	32.06
5	348		
9	193		
12.6	138		
15	116	33.90"	35.40"
17.6	98	33.70	33.40
21	82		
25	69		

	REVISIONS		
REV.	DESCRIPTION	BY	DATE





- . OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

DIMENSIONS AND SURFACE
TEXTURE DESIGNATIONS
APPLY PRIOR TO FINISH

GENERAL TOLERANCES:

MATERIAL:
T304 EXTERIOR
17-4 H1150 SHAFT

#4 LINE

GENERAL TOLERANCES:

GENERAL TOLERANCES: .X = +/-0.015 .XX = +/-0.010 FRACTIONAL = +/-1/64 .XXX = +/-0.005 ANGULAR = +/-1/2° STAINLESS MOTORS INC.

DRAWN: WJK
CHECK: FOOT MOUNT
ENG: JO
DATE: 1/28/2019

IL1000 FRAME
FOOT MOUNT
TEFC, BLIND FOOTED
SANIFAN

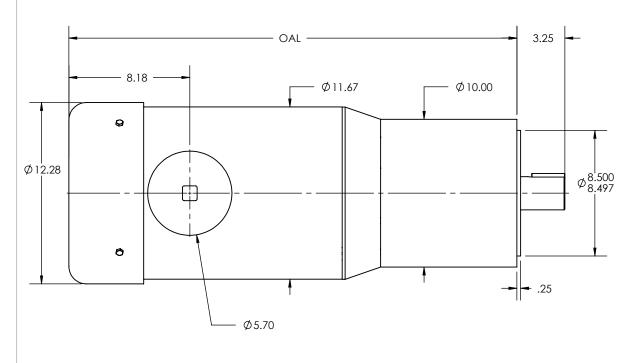
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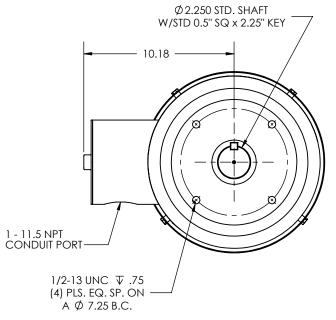
DRAWING:

DRAWING F:\Website\GEARBOXES\IL\IL1000XXXBDXXX-250

OAL DIMENSION				
RATIO	OUTPUT RPM	15 HP	20 HP	
3	580	30.33"	31.83"	
3.67	474			
4.2	414			
5	348			
9	193	33.65"		
12.6	138			
15	116		35.15"	
17.6	98			
21	82			
25	69			

REVISIONS					
REV.	DESCRIPTION	BY	DATE		





- OTHER SHAFT SIZES AVAILABLE
- 2. GREASE OR OIL LUBRICATION AVAILABLE
- 3. OTHER RATIOS AVAILABLE UPON REQUEST

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DIMENSIONS ARE IN INCHES

DIMENSIONS AND SURFACE
TEXTURE DESIGNATIONS
APPLY PRIOR TO FINISH

DEBURRA NO BREAK ALL
SHARP EDGES 0.005 - 0.015

X.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED

MATERIAL: T304 EXTERIOR 17-4 H1150 SHAFT FINISH: #4 LINE GENERAL TOLERANCES: X = +/-0.015 XX = +/-0.005 FRACTIONAL = +/- 1/64 ANGULAR = +/- 1/22

#4 LINE

DRAWN: WJK

ANCES:

FRACTIONAL = +/- 1/84
ANGULAR = +/- 1/28

DATE: 1/28/2019

DRAWING F:\Website\GEARBOXES\IL\IL1000XXXCEXXX-250

STAINLESS MOTORS INC.

WJK IL1000 FRAME
C-FACE MOUNT
TEFC, NON FOOTED
SANIFAN

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